root@master:~# kubeadm token create --print-join-command

kubeadm join 10.10.254.11:6443 --token u921lu.jpt1luvqxerlv7wh --discovery-token-ca-cert-hash sha256:805be748777286481a628a942e9b4b3364d7fc6c0f6dc4b2d3c5f39b755583a6